



6400

Small Size - Maximum Functions

1/16 DIN Profile Controller

DESCRIPTION

The West brand 6400 1/16 DIN profiler may seem small, but it packs a punch with holding up to 4 programs of 16 free-format segments each and includes an event output. The controller can be configured from the front of the instrument or by a PC through a configuration port. The configuration port has a dual purpose; first it can be used to modify the controller setups and secondly, it can be used to transfer programs or profiles.

This control has RaPID, Response Assisted PID, a fuzzy logic algorithm plus a pre-tune algorithm, that when combined provide shorter start-up times and reduced overshoot.

The West brand 6400 contains many of the features of larger more expensive profilers such as: guaranteed soak, delayed start, profile active output, profile recovery features, profile cycling, plus an optional digital input for remote run/hold. RS-485 communications is also available with convenient, full access to all profile data.

Modular I/O options allow for field upgrades by adding or replacing boards.

APPLICATIONS:

Programmable profile device stores and implements temperature control sequences including ramp/soak profiles using exclusive PID techniques.

INDUSTRIES

- Industrial and lab ovens/furnaces, plastics and thermal forming
- Form/fill and seal
- Packaging applications
- And any others where low costs, smaller size and unmatched connectivity are critical requirements.

FEATURES/BENEFITS

- Dual, 4-digit, LED displays
- 1/16 DIN panel mount
- Universal Input for thermocouple, RTD, DC linear mA/V/mV user-selectable
- Up to 3 outputs; relay, 4-20mA, SSR driver, Triac
- Alarm, control, retransmit, event output functions
- PID, ON/OFF, profile (ramp/soak) control
- Optional RS-485 serial communications
- Program security

1/16 DIN Profile Controller

SPECIFICATIONS*

STANDARD FEATURES

Dual Display for fast view of process and control parameters
 Full PID capability
 Universal input for voltage, current, thermocouple and RTD
 Profile Cycling
 Program loading via communications port

ENVIRONMENTAL CHARACTERISTICS

Operating Temperature: 0 to 55°C, 32 to 131°F
 Storage Temperature: -20 to 80°C, -4 to 176°F
 Humidity: 20 to 95% RH, non condensing

ELECTRICAL

Line Voltage: 90 - 264VAC, 50/60 Hz
 Power Consumption: 4 Watts
 Common Mode Rej.: 120 db at 50/60 Hz
 Series Mode Rej.: > 500% of span 50/60 Hz

INPUTS

Thermocouple types: J, K, T, R, S, B, L, and N.
 RTD: Three-wire PT100, DIN 43760
 Volts (VDC): 0 to 5, 1 to 5, 0 to 10, 2 to 10
 Millivolts: 0 to 50mVDC, 10 to 50mVDC
 Milliamps: 0 to 20 or 4 to 20mADC
 Sample Rate: 250 ms

OUTPUTS

Relay: SPDT rated at 2 amps resistive at 120/240 VAC
 SSR Driver: > 4.3 VDC into 250Ω minimum
 Triac Output: 1 amp @ 40°C derated to 1/2 amp @ 80°C
 Current Output: 0 - 20 mA, 4 - 20 mA, eight bit resolution
 Volts DC Output: 0 - 10 V, 0 - 5 V, eight bit resolution

CONTROL

Control Types: RaPID, PID, PID/on-off, on-off
 RaPID: Response Assisted PID is a fuzzy logic mixing/weighting of P, I, and D terms to provide dramatic performance improvements as compared to conventional PID techniques.
 Auto Tune Types: Pre-Tune
 Proportional Bands: 0 (OFF), 0.5% to 999.9% of input span @ 0.1% increments
 Auto Reset: 1s-99min 59sec and OFF
 Rate: 0 (OFF) - 99min 59sec
 Manual Reset: Adjustable in the range 0-100% of output power (single output) or -100% to +100% of output power (dual output)

Deadband/Overlap: -20% to +20% of proportional band 1 + proportional band 2
 ON/OFF Hysteresis: 0.1% to 10.0% of input span
 Auto/Manual Control: User-selectable with "bumpless" transfer into and out of Manual control.
 Cycle Times: Selectable for 0.5sec to 512sec in binary steps
 Setpoint Range: Limited by Setpoint Upper and Setpoint Lower Limits
 Setpoint Ramp: Ramp rate selectable 1-9999 LSDs per hour and infinite. Number displayed is decimal point aligned with selected range.

ALARMS

Maximum Number: Two "soft" alarms
 Maximum # Outputs: Up to 2 outputs can be used for alarm purposes
 Combination Alarms: Logical OR or AND of alarms to an individual hardware output is available.

DISPLAY

Digital Display: Dual 7 segment LED;
 Top: .36" high, Bottom .28" high.
 Status Indicators: Individual LED indicators for OUT, Exceed, ALM, and when in Setup

PROGRAM/PROFILE SPECIFICATIONS

Programs: Four with 16 free form steps each
 Length of program: 16 steps per program
 Step Types: Ramp, dwell (soak), or end
 Program cycling: 1 to 9999 cycles, or infinite
 Delayed start: 0 to 99:59 hours:minutes or minutes seconds, depending on the time base selected.
 Control: Start, Run, Hold and Abort from keypad if remote run/hold is not used. Remote start, run, and hold if the option is turned on.
 Start From: Current process value or setpoint.
 At End: Controls at the last setpoint.
 Guaranteed Soak: During dwells (soak) the controller can be programmed to stop advancing the dwell time while the process value is outside a specific band around setpoint. This capability can be disabled or the controller can be set to wait until instructed to "run" after the soak time has expired.
 Time Base: Hours:Minutes or Minutes:Seconds.
 Step Time: 0 to 99:59 hours:minutes or minutes seconds, depending on the time base selected.
 Ramp Rate: 0 to 9999 least significant digits per hour or minute, depending on the time base. (this applies only when the program mode is set to Rate.)

Event Output: Programmable to ON or OFF at the beginning of each step. Output 2 or 3 can be used as the event output.

Profile Active: Output 2 or 3 can be set to be energized or de-energized whenever a profile/program is running.

Power Loss Recovery: If power is removed and applied while a profile is running, the unit can be programmed to re-start or continue the profile.

REMOTE RUN/HOLD INPUT (OPTION)

Type: Voltage free or TTL compatible
 ON - Currently selected program will run or (if currently held) resuming running.
 OFF - Currently running program will be held.
 Voltage free Operation: Connection of contacts to external switch or relay; contacts open = OFF (minimum contact resistance = 5000Ω), contacts closed = ON (maximum contact resistance = 50Ω)
 TTL levels: ON: -0.6V to 0.8V
 OFF: 2.0V to 24V
 Maximum Input Delay (OFF-ON): 1 Second
 Minimum Input Delay (ON-OFF): 1 Second

PHYSICAL DIMENSIONS

Dimensions: 1/16 DIN front panel, 110mm (4.3") deep
 Front Panel Rating: NEMA 4X/IP65
 Weight: 227 g. (8 oz.) maximum

COMMUNICATIONS

Type: RS-485 serial communication port
 Protocol: MODBUS/RTU

RATINGS/AGENCY APPROVALS

CE, UL & cUL recognized (E67237),

WARRANTY

3 years

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 West Brand 6400 Data Sheet (7/05)

WEST™ brand

6400™

1/16 DIN Profile Controller

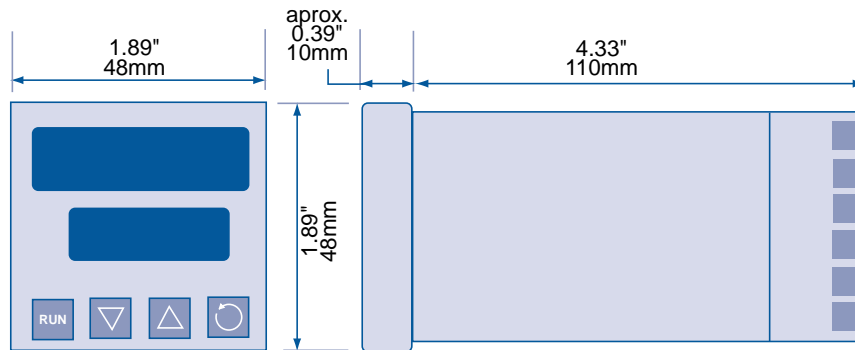
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MODELS

Code 1: Model #	Code 2: Input Type	Code 3: Output 1	Code 4: Output 2	Code 5: Output 3	Code 6: Options
N6401Z	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
I/16 DIN Indicator with Alarm Function	1 3 Wire RTD or DC mV 2 Thermocouple 3 DC mA 4 DC Voltage	1 Relay 2 DC for SSR 3 DC 0-10V 4 DC 0-20mA 5 DC 0-5V 6 DC 2-10V 7 DC 4-20mA 8 Triac*	0 Not Fitted 1 Relay 2 DC for SSR 3 DC 0-10V 4 DC 0-20mA 5 DC 0-5V 6 DC 2-10V 7 DC 4-20mA 8 Triac*	0 Not Fitted 1 Relay 2 DC for SSR 3 DC 0-10V 4 DC 0-20mA 5 DC 0-5V 6 DC 2-10V 7 DC 4-20mA 8 Triac*	10 RS-485 Serial Communication 02 24V AC/DC Line Voltage 12 RS-485 Serial Communication and 24V AC/DC Line Voltage 30 Remote/Run/Hold (digital input) 32 Remote/Run/Hold (digital input) and 24V AC/DC Line Voltage

* Two Triac Outputs, max.

DIMENSIONS - 1/16 DIN



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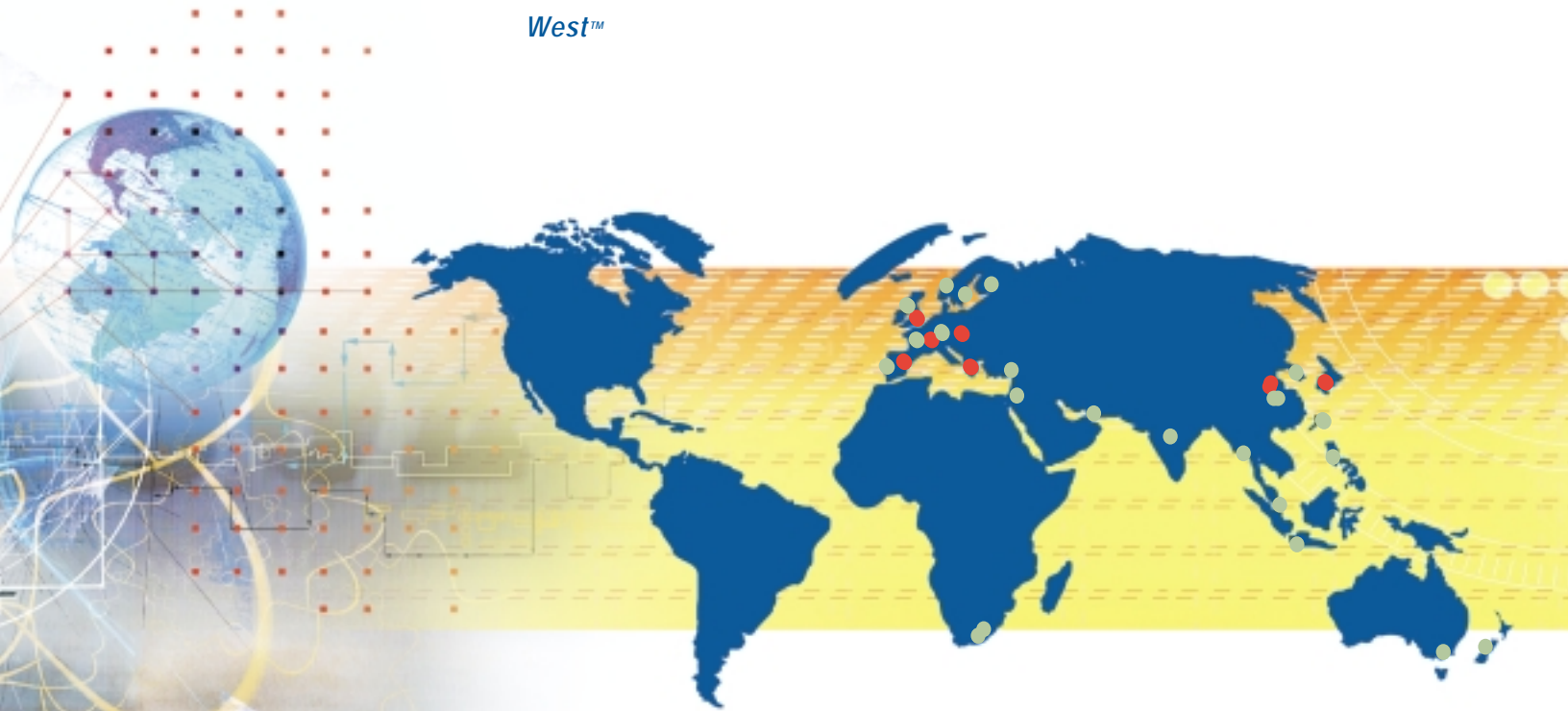
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More Selection. We have a broad selection of controllers to meet application requirements in a variety of industries. User-configurable, accurate and flexible, with low, mid, or high level performance ranges, our controller products meet your system and budgetary requirements.

More Reliable. Our experience with more than 25,000 customers has taught us to design controllers that are reliable and durable, with quality standards that meet six sigma requirements.

For additional information or a full-line catalog, contact DICG Customer Service or visit our web site.

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